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(54) Title: PRION-FREE COLLAGEN AND COLLAGEN-DERIVED PRODUCTS AND IMPLANTS FOR MULTIPLE BIOMEDICAL APPLICATIONS; METHODS OF MAKING THEREOF (57) Abstract The use of collagen as a biomedical implant raises safety issues towards viruses and prions. The physicochemical changes and the <i>in vitro</i> and <i>in vivo</i> biocompatibility of collagen treated with heat, and by formic acid (FA), trifluoroacetic acid (TFA), tetrafluoroethanol (TFE) and hexafluoroiso-propanol (HFIP) were investigated. FA and TFA resulted in extensive depurination of nucleic acids while HFIP and TFE did so to a lesser degree. The molecules of FA, and most importantly of TFA, remained within collagen. Although these two acids induced modification in the secondary structure of collagen, resistance to collagenase was not affected and, <i>in vitro</i> , cell growth was not impaired. Severe dehydrothermal treatment, for example 110 °C for 1-3 days under high vacuum, also succeeded in removing completely nucleic acids. Since this treatment also leads to slight cross-linking, it could be advantageously used to eliminate prion and to stabilize gelatin products. Finally, prolonged treatment with TFA provides a transparent collagen, which transparency is further enhanced by adding glycosaminoglycans or proteoglycans, particularly hyaluronic acid. All the above treatments could offer a safe and biocompatible collagen-derived material for diverse biomedical uses, by providing a virus or prion-free product.		

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TITLE OF THE INVENTION

Prion-free collagen and collagen-derived products and implants for multiple biomedical applications; methods of making thereof

5 **FIELD OF THE INVENTION**

This invention relates to a method of eliminating prion for collagen or collagen-derived products, particularly by dehydrothermal or chemical inactivation.

10 **BACKGROUND OF THE INVENTION**

Among biological materials, collagen, particularly type I collagen, is a major component of various connective tissues including bone. The replacement of human tissues with human- or
15 animal-derived tissues such as skin or bone grafts results in the improvement of the wound healing process because of the presence of collagen. Therefore, the application of collagen-derived products as biomaterials has tremendous impact in

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biomedicine because of (i) the natural structure of these products as a biological support for cells and scaffold for tissue repair or regeneration, (ii) their biodegradability that obviates removal of implants, and (iii) their biocompatibility. Collagen has been used to design biomaterials such as wound dressings, artificial dermis, bone or tendon substitutes, tissue engineered devices, and injectable materials in plastic surgery ¹⁻⁵. One of the advantages of using animal collagen, particularly from bovine species, is the facility with which large quantities of pure type I or type I/III collagen can be produced.

The emergence of new viruses and the appearance of new infective diseases require increased vigilance concerning the safety of biologicals, especially since the discovery of transmission of protein such as the prion correlates with infectivity (i.e., bovine spongiform encephalopathy)⁶. The assessment of the safety of a biological product towards prion is complicated by the lack of a test capable of detecting scrapie-like agents in the starting material. Collagen

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purified from human sources could also be a vector for the human spongiform encephalopathies⁷ and, perhaps, viral diseases (known and unknown).

The scrapie agent is extremely resistant to heat
5 and physical inactivation⁸. Prolonged exposure to concentrated NaOH solutions and autoclaving at temperatures above 130°C can be recommended for routine inactivation and disinfection of scrapie-like agents⁹. However, there is still a debate over whether
10 this procedure simply extends the incubation period¹⁰. Furthermore, only NaOH can be applied to collagen because autoclave destroys collagen.

Treatment of collagen by NaOH at similar concentrations and incubation periods (as recommended)
15 have been investigated towards the elimination of other infectious agents such as bacterium or viruses (RNA or DNA viruses). In a basic environment, we have shown indirectly by agarose gel that DNA and RNA are not fragmented enough to implement elimination of
20 infectious disease and transmission.

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In another study we have compared the effect of glutaraldehyde treatment as usually used to crosslink collagen products (i.e., Yannas' skin; cardiac biological valves; vessel grafts; and other biological implants). Two methods of treating collagen with glutaraldehyde solution have been tested. One is using water and the other diluted acetic acid as buffer to crosslink collagen. The latter conditions is described in Yannas' patent U.S. 4,060,081 on his artificial skin. Many investigators claim that glutaraldehyde treatment of collagen and derived products (i.e., gelatin capsules) can sterilize the final crosslinked products. Using the two methods of glutaraldehyde treatment, our investigation (using agarose gel) show clearly that DNA and RNA incorporated in our collagen is not completely broken down and subsequently the risk of transmission of viruses and bacteria is most probable.

Other treatments such as 8M urea have been also recommended. Nevertheless, partial breakdown of DNA

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and RNA was observed. This breakdown is partial enough to offer no warranty of virus-free products.

On the other hand, formic acid (FA), SDS, fluorinated alcohols, and trifluoroacetic acid (TFA)

5 have dramatic effects on the prion (PrP27-30) secondary and tertiary structures which correlates with the inactivation of scrapie infectivity¹¹⁻¹². There is no suggestion in the art that collagen will resist to those treatments.

10 As mentioned above, a combination of NaOH and autoclave is currently used to eliminate prion. We have shown that NaOH by itself cannot warrant the breakdown of DNA or RNA. It is further known that autoclaving at about 130°C destroys collagen. Other
15 procedures making use of severe dehydrothermal treatment are used for crosslinking polymer components. Dehydrothermal treatment also has for effect to sterilize the products as well as crosslinking polymer components. Nobody has
20 investigated as to whether heat sterilization may

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remove prions while preserving the integrity of collagen-comprising products.

In view of the foregoing, there is a need for a method of making a prion-free collagen-comprising product wherein prion is eliminated while collagen is not substantially denatured beyond a desirable or unavoidable extent.

STATEMENT OF THE INVENTION

It is an object of the present invention to provide a method to eliminate prion from collagen-comprising products while preserving substantially the integrity of those products.

In a particular embodiment of the invention, such a method makes use of a strong acid having a pH solution below about 2. In a preferred embodiment, the strong acid is pure trifluoroacetic acid or fluoroacetic acid (pH 1) applied directly on a lyophilized collagen-comprising product by impregnation. The time of reaction may vary from about 1 to 5 hours depending on the nature of the acid

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e.g. the more potent is the acid, lesser the time is necessary to eliminate prion without affecting the integrity of the product.

In another embodiment of the invention,
5 dehydrothermal treatment substitute for the chemical inactivations e.g. the strong acid. In that particular method, collagen or collagen-derivative such as gelatin is submitted to temperature and time conditions which are sufficient to eliminate prion
10 without affecting substantially the integrity of collagen beyond a desirable extent. In a preferred embodiment, those conditions are a temperature of 110°C and a period of 1 to 3 days, in a dry atmosphere (under high vacuum).

15 In another embodiment of the invention, the two above-sterilization methods are combined. First, collagen is treated with TFA for a period of time which is dependent on the desirability to convert collagen into gelatin. When a substantive conversion
20 to gelatin is desirable, collagen may be treated with TFA or an acid having an equivalent action, for a

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period of time which is higher than about 5 hours,
preferably between 6 to 12 hours. The collagen or
collagen-derivative (e.g., for example, collagen, TFA-
treated collagen or gelatin) are then submitted to a
5 dehydrothermal treatment, which has for effect to
eliminate prion, if any, and crosslink the product.
The heat treatment has for dual effect to stabilize
the product by crosslinking and eliminate prion.

It is another object of this invention to provide
10 products comprising collagen and collagen derivatives
prepared by the acid and/or heat-inactivation above
processes which have the advantage of achieving a safe
prion-free collagen. Collagen as a starting material
in the production of collagen products, collagen
15 already shaped as films, sponges, drug-delivery
systems or wound dressings; collagen conjugated to
other acid-stable molecules, and collagen derivatives
or fragments, are all examples of materials which may
subject to inactivation processes.

20 This invention will be described hereinbelow by
way of specific examples and appended figures, which

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purpose is to illustrate and not to limit the scope of the invention.

BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1. FTIR spectra of collagen materials untreated (A) and treated (for a 1 h exposure period) by formic acid (B); trifluoroacetic acid (C); trifluoroethanol (D), and hexafluoro-2-propanol (E).

Figure 2. FTIR spectra of pure formic acid (FA); and trifluoroacetic acid (TFA).

Figure 3. FTIR spectra of collagen materials in the amide I region before (a & b) and after (c & d) spectral deconvolution. Untreated collagen (full lines) were compared to collagen treated for 1 h (a & c) or 5 h (b & d) by formic acid (dash-dotted lines); trifluoroacetic acid (dashed lines); trifluoroethanol (dotted lines), and hexafluoro-2-propanol (dashed-double-dotted lines).

Figure 4. Cell growth. Human dermal fibroblasts were cultivated on multiwell plates in fluid medium contact with collagen sponges which were either untreated

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(open squares), or treated by exposure to FA (closed triangles), TFA (closed squares), TFE (closed circles), or HFIP (open circles). Cell growth was determined by counting cells as a function of time.

5 Means and standard deviations of the mean are presented (N=18).

Figure 5. Observations of collagen sponges treated with FA (A, B & C); TFA (D), and TFE (E). Prior to implantation (A: Histologic section, x181; B: TEM, x19,200), the treatment of a porous collagen sponge by FA results in a collapsed structure with collagen bundles (arrows) which have a periodicity (B). Subcutaneous implantations were performed in mice, and sequentially analyzed. Histologic sections of the 30 day retrieved implants are presented (C, D & E: x90). At this period, cell (arrowheads) infiltration is present between the collagen bundles (arrows) of the implanted collagen materials. In B, note the deposition of extracellular matrix (*). In D, fatty tissue (f) was present within the collagen materials as well as inflammatory cells (i).

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Figure 6. Average fragment length of nucleic acids contained within bovine type I collagen and added following different chemical treatments of the collagen. Lanes in A contain collagen sponge plus 5 μ g of yeast RNA; lanes in B contain collagen sponge plus 5 μ g of calf thymus DNA; and lanes in C contain collagen sponge only. These samples were treated with the following chemicals: no chemical (lanes 1), formic acid (lanes 2), trifluoroacetic acid (lanes 3), trifluoroethanol (lanes 4) and hexafluoro-2-propanol (lanes 5). The 1.5% agarose gel was stained with ethidium bromide (1 μ g/ml). The first and last lanes of this gel contain *HindIII* lambda phage + *HaeIII* digested ϕ X174 DNA molecular weight standards, respectively.

Figure 7. Water uptake of freeze-dried collagen sponges treated by FA or TFA for 1 hr exposure. Composite PEG-collagen materials were also compared before and after treatment with FA or TFA.

Figure 8. Kinetic curves of radiolabeled growth factor (125 I-bFGF) absorbed in collagen and PEG-collagen

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sponges treated by FA or TFA for 1 hr. Sponges were implanted for different periods and radioactivity was measured as a function of time post-implantation.

Figure 9. Optic densities of transparent collagen

5 hydrogels and films. Various wavelengths were investigated towards a variety of collagen materials treated by TFA for 8 hrs.

DESCRIPTION OF THE INVENTION

MATERIALS AND METHODS

10 Chemical Reagents

Formic acid (FA) (23.4N) was purchased from BDH Inc. (Ville St-Laurent, QC, Canada); trifluoroacetic acid (TFA) (free acid in ampuls) from Sigma Chemical Co., (St-Louis, MI, USA); 2,2,2-Tri-fluoroethanol
15 (99%; TFE), and 1,1,1,3,3,3-Hexafluoro- 2-propanol (99%; HFIP) from Aldrich Chemical Company (Milwaukee, WI, USA).

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Specimen Preparations.

Collagen was extracted from adult bovine hide by acetic acid dispersion and purified by NaCl salt precipitation to obtain a dispersion of insoluble collagen fibril bundles¹³⁻¹⁴. The periodicity of these collagen fibrils was mostly preserved as previously reported¹⁴. Collagen sponges were obtained by freeze-drying a 1% collagen dispersion (w/v collagen to water) as previously described¹⁴. Sponges were then exposed to pure FA (pH: 1), TPA (pH: 1), TFE (pH:5), and HPIP (pH:4.5-5) for different periods, according to the methodology described by Safar et al.¹¹. Vacuum dried specimens were then rehydrated in distilled and deionized water with extensive washing for 24 h at room temperature. During this procedure, the pH resumed to a range of the initial water pH at 5-6 in less than 1 h and remained stable. Most samples were then air-dried to be processed for analyses. For the cell culture and animal studies, sponges were manipulated in sterile conditions.

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Fourier transform infrared spectroscopy (FTIR)

FTIR spectra were recorded with a Nicolet
Magna-550 Fourier transform infrared spectrometer
equipped with a MCT/A detector and a germanium coated
5 KBr beamsplitter. One hundred scans were routinely
acquired with an optical retardation of 0.5 cm,
triangularly apodized and Fourier transform to yield a
2 cm⁻¹ resolution. The attenuated total reflectance
mode was used to record the infrared spectra of
10 collagen sponges with a Split Pea attachment equipped
with a Si hemispherical, 3 mm diameter internal
reflection element. Fourier deconvolution of the amide
I spectral region was done using a narrowing factor of
7.5 and an apodization filter of 0.14 as described¹⁵ .
15 These parameters were used to minimize side lobes in
the 1720-1750 cm⁻¹ region where no collagen band was
observed. Measurements were made in triplicate on
different collagen batches for each treatment,
including control.

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Differential scanning calorimetry (DSC)

The denaturation temperatures were measured on a Perkin Elmer DSC 7 differential scanning calorimeter. To facilitate the measurements, a 3% (v/w) collagen
5 dispersion was produced and then air-dried to obtain a compact film. Specimens were introduced in a clean crimpable aluminum pan and about 15 ml of distilled water was added. A control pan filled with the same volume of distilled water was set in the reference
10 port of the instrument. The DSC was filled with liquid nitrogen and purged with helium. Analyses were performed between -50°C to 90°C at the heating rate of 10°C/min. Denaturation temperatures were determined by measuring the temperature reaching the highest point
15 on the denaturation peak. Measurements were made in duplicate and the denaturation temperature values have a $\pm 3^\circ\text{C}$ accuracy range.

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Collagenase Assay

For the collagenase assays, dried collagen sponges were immersed in collagenase (250 units of collagenase per mg of collagen; type IA from Clostridium histolyticum, Sigma) neutral solution (pH 7.5) containing buffer A (25mM Tris buffer and 10 mM CaCl₂). Specimens were incubated at 37°C and observed at 5 min intervals during the incubation. The incubation period that resulted in complete disappearance (i.e., all fragments) of collagen sponges was considered to be related with the resistance of the materials to enzyme degradation. In addition, hydroxyproline content was measured after a one-hour period of collagenase digestion according to a method previously described¹⁶. Triplicate samples were assayed and a student's t-test was used for comparison with a level of significance set at ≤ 0.05 .

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Fibroblast Cell Cultures

Cell culture investigations were performed with human foreskin fibroblasts, seeded at a low cell density of 1×10^3 cells/cm², on the bottom of wells.

5 Collagen materials were introduced in cell culture inserts (3.0 μ m polyethylene terephthalate porous filter, from Becton Dickinson Labware. Cells were cultivated in Dulbecco's Modified Eagle Medium (Sigma) supplemented with 5% fetal bovine serum (GIBCO/BRL)

10 and antibiotics, at 37°C under humid atmosphere in 5% CO₂. At 24, 72 h and 7 days, cell counts were determined directly in wells using a supravital DNA stain (Hoechst 33342; Polysciences, Inc.) as described to trace cells¹⁷. A Wilcoxon rank sum (two tailed) test

15 was carried out for statistic analysis.

Subcutaneous implantations

Subcutaneous implantations of sponges were performed in mice under anesthesia. Surgery were conducted under sterile conditions according to the

20 guidelines of the Canadian Council for Animal Care and after approval by the Institutional Animal Care

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Committee. Two subcutaneous pockets on each flank were made by a medial incision on the back of each animal.

The FA-, TFA-, TFE-, and HFIP-treated sponges (1 cm square) were implanted in the same animal, one sponge
5 in each of the four pockets. Three animals were used for each implantation time period. At 7, 15, 30 and 90 days post-implantation, animals were sacrificed.

Collagen specimens were collected and fixed in formaldehyde, processed for histological evaluation
10 (two serial sections) and stained with hematoxylin-phloxin-saffron. Transmission electron microscopy was performed by drying collagen dispersion directly on grids which were then stained with lead citrate and uranyl acetate.

15 Sample Processing and Agarose Gels for DNA and RNA Assays

For DNA and RNA assays, there were three groups of 5 samples: group 1 included collagen and RNA, group 2 included collagen and DNA, and group 3 included only
20 collagen. For the specimens containing DNA or RNA, calf thymus DNA (Calbiochem Corp.) and yeast RNA

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(Boehringer Mannheim), were introduced during the dispersion step of collagen sponge production. DNA and RNA were used at a concentration of 0.2-0.5 $\mu\text{g}/\text{mg}$ of collagen which corresponded to a final amount of 5 μg of DNA or RNA respectively per sample. For each group, every sample was treated with the chemical agents as described above or non-treated (control group). After chemical treatments, sponges were digested with a highly purified collagenase (type VII from Sigma) at 37°C in buffer A for 2 h. A proteinase K digestion was performed immediately after the collagenase digestion in a 1.5 ml volume. To the collagenase buffer, NaCl, EDTA pH:7.8, proteinase K and SDS were added to a final concentration of 85 mM, 12.5 mM, 300 $\mu\text{g}/\text{ml}$ and 0.5% respectively. The samples were incubated at 37°C for 3 h. After 2 h, an additional 200 μg of proteinase K per tube was added if the sponge was not reduced into tiny pieces. Before the three phenol-chloroform extractions, all sponges were totally digested after the 3 h digestion period. To precipitate the nucleic acids, 2 μl of glycogen (20 $\mu\text{g}/\mu\text{l}$) and 80 μl of NaCl 5

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M, 420 μ l of H₂O and 4 ml of ethanol 100% were added.
The nucleic acids were resuspended in 200 μ l of H₂O
and transferred into a 1.5 ml microtube. Water was
evaporated and 20 μ l of H₂O was added to resuspend the
5 nucleic acids in a smaller volume. Five μ l of 5X
loading buffer [5X TAE (40mM Tris-acetate and 1mM
EDTA, pH:8), 0.025% bromophenol blue, 30% Ficoll 400
from Pharmacia in water and 2% SDS] was added. The
total volume (25 μ l) of each sample was loaded on a
10 neutral agarose gel which was run at 50 volts for 2 h
10 min in TAE.

RESULTS and DISCUSSION

Chemical Treatment of Collagen and its Physicochemical Characteristics

15 Studies by FTIR spectroscopy and by DSC allow to
determine respectively the conformational changes in
collagen secondary structures and the temperature
required to reach the transition from a triple helix
to a random coil structure in collagen molecules.
20 There are related to intra- and inter-molecular bonds.

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FTIR data indicate that no strong interaction is observed between collagen samples and TFE or HFIP since the infrared spectra of these samples are almost superimposable with that of pure collagen (Figure 1).

5 Thus, these agents do not promote any chemical modification of collagen and are removed from the collagen sponges during the washing process. On the other hand, the samples treated with FA or TFA show some additional bands, the predominant ones being
10 located at about 1190 and 1715 cm^{-1} for FA and at 1170 and 1782 cm^{-1} for TFA (Figure 1). The frequencies and the relative intensities of these new infrared peaks closely match those observed in the infrared spectra of pure FA and TFA, showing that these molecules are
15 still present within the collagen structure (Figure 2). The frequencies of the amide I and amide II bands located near 1650 and 1550 cm^{-1} respectively, due to vibrations of the peptidic bonds of proteins, are indicative of the secondary structure adopted by these
20 molecules. As seen in Figure 3, the amide I band presents a multicomponent structure due to several

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factors such as amino acid composition, sequence of residues in triplets, aggregate state of compounds, humidity of samples and type of solvent. The main infrared feature of the amide I band of collagen is centered at 1631 cm^{-1} (Figure 3A and 3B) is characteristic of non-imino acid residues in collagen. Although the amide I spectral region remains unchanged for the TFE-treated samples, one can observe a modification of the amide I band shape for the samples treated with FA, TFA and HFIP when compared to untreated collagen. The deconvoluted amide I bands in Figures 3C and 3D evidence an additional spectral component at 1655 cm^{-1} which has been previously assigned to imino acid residues in collagen. With the exception of the TFE-treated collagen sponges, all chemical agents lead to a decrease of the 1655/1631 absorbance ratio upon interacting with FA, TFA and HFIP. Such a decrease in the 1655/1631 ratio has been shown to be observed upon collagen denaturation. This modification seems to occur at the first stage of the treatment since the amide I region of the infrared

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spectra of samples treated for 1 hr are already modified with respect to that of untreated collagen. In addition, the relative intensity of the 1655 and 1631 cm^{-1} features for samples treated for 1 h are very similar to that of samples treated for a 5 h period. However, the infrared spectrum of TFA-treated sample after a 5 h exposure period shows a considerable increase of the band width of the amide I feature due to the presence of spectral contribution of TFA at 1740 cm^{-1} . Thus, the amount of TFA present in collagen is higher after an exposure for 5 h than that of 1 h. The changes in structure conformation could probably enhance trapping and grafting of FA or TFA as exposure time increases. A denaturation of collagen into gelatin may be exhibited by an enlargement of the deconvoluted amide I feature. However, the spectra of pure gelatin (i.e. heating collagen) was found even larger than that after TFA (data not shown). On the other hand, the formation of FA salt with the basic groups of proteins has been described and direct binding of FA at peptide bounds is also a possibility.

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These phenomena suggest that FA may binds to our collagen. It has been previously shown that TFA-casted polymer of poly-glycine results in almost fully extended peptide chains, forming β -like structure configuration in either parallel or antiparallel sheets. Similar event occur when poly-L-lysine is dissolved in TFA, with reversibility. These events could occur in TFA-treated collagen. Furthermore, perturbation of hydrogen bonds as observed with organic solvents induces disturbances in the hydration of collagen shell which could affect the self-association of collagen fibrils by hydrophobic effects. The latter may account for the destabilization of the collagen structure.

The thermotropic transition associated with the denaturation of untreated collagen leads to the obtention of a large endotherm spanning from 45 to 80°C centered at $61 \pm 3^\circ\text{C}$ (Table 1). This denaturation temperature is in agreement with the value of 65°C reported for collagen extracted from bovine pericardia²². All chemically treated collagen sponges,

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with the exception of the one with TFE which induced no significant modification, showed a significant decrease of the denaturation temperature (Table 1). TFA induced the most important decrease of the denaturation temperature, particularly after a long period of exposure to chemical agents. The decrease of the denaturation temperature observed for FA-, TFA- and HFIP-treated collagen is probably related to the secondary structure modification. These agents may also lead to a decrease of hydrogen bonds within the collagen structure. On the other hand, the endotherm temperature after the 5 h exposure to TFA is close to that observed with gelatin (data not shown).

Chemical Treatment of Collagen and its Biological Properties

During collagenase digestion, complete degradation of untreated collagen sponges occurred within the same period (from 57 to 73 minutes averages) as treated collagen, except that HFIP-treated collagen was significantly more rapidly degraded than was collagen treated with FA or TFE.

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However, the amounts of released hydroxyproline after
1 h of collagenase were found statistically close to
each other. Since collagenase targets the aminoacid
sequence within the triple helix portion of collagen,
5 this structure may be partially preserved after
chemical treatments.

In cell culture, the determination of cell growth
can reflect the possibility of leakage of chemical
agents or by-products from materials. Cell growth on
10 treated collagen was increased as a function of time
(Figure 4), close to that seen with control sponge,
except with TFE-treated sponges. In the latter
conditions, cell growth was significantly inhibited at
day 7. An explanation for this inhibition cannot be
15 clearly established or related to specific
modifications. Conversely, it appears that eventual
leakage of residual FA or TFA products or by-products,
as shown by FTIR, has not targeted cells in culture.

Untreated collagen materials prior to
20 implantation appeared as periodic collagen fibril
bundles forming a porous structure¹⁴⁻²³. Similar

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structures were observed in TFE- or HFIP-treated collagen. In opposite, collagen fibril bundles were closely packed (Figure 5A), resembling a collapsed pore structure in FA- or TFA-treated samples. These
5 fibrils remained periodic following FA treatment (Figure 5B), but not with TFA, as observed by transmission electron microscopy. The latter observation (i.e., TFA treatment) suggests that denaturation occurred in each fibril without entirely
10 melting the whole collagen material. Conversely, denaturation by FA treatment may be limited to some collagen fibrils.

Studies of *in vivo* behaviour of these materials allows to investigate their biological properties
15 within a complex cell and tissue environment. After implantation for 7 days, cell infiltration consisted of few inflammatory cells and fibroblasts within the collagen implants. Inflammatory reaction was also present in the tissue surrounding the implant,
20 particularly in sponges treated by TFA and HFIP (Table 2). By 15 days, infiltration by inflammatory cells and

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fibroblasts was present within the implants treated particularly with FA, TFE and HFIP. Adipocytes or fatty degeneration was observed within collagen materials treated by TFE. Inflammation was especially
5 noticeable in the periphery of TFA-treated collagen. By 1 month, cell infiltration occurred in all chemically-treated sponges (Figure 5). With FA-, HFIP-, and TFE-treated collagen, cell infiltration was present within the whole interior of collagen
10 materials and in addition, new connective tissue appeared at various sites between the implanted collagen bundles. With TFA-treated collagen samples, the implant appeared partially resorbed with fatty tissue accumulation and persistence of an inflammatory
15 reaction. By 90 days, implants had been largely resorbed, although some residual collagen was observed, except with HFIP-treated collagen for which no implant was retrieved. After FA and TFA treatments which exhibit significant decrease in denaturation
20 temperature, the residual collagen was surrounded by a

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slight inflammatory reaction and infiltrated by newly deposited collagen.

The inflammatory reaction was minimal in the periphery and the interior of FA-treated implants compared to
5 other treatments. In addition, the response lasted apparently for less than 30 days. These responses were also observed with sponges treated by TFE. In
opposite, TFA-treated sponges induced an important inflammatory response that could be explained by the
10 presence of a high residue of TFA within collagen compared to those treated by FA. Inflammatory reaction to HFIP-treated sponges was apparently important, but limited to the early period of implantation.

In comparison to previous studies²³⁻²⁴ using
15 collagen sponges as a wound scaffold, the implantation of a collapsed porous structure resulting of FA and TFA treatments induces a rapid cell infiltration. Similar phenomena have been described with denaturated collagen implants or after blending collagen fibrils
20 with gelatin^{25,26}. Denaturated and non-denaturated collagen may be present in our material as shown by

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FTIR and DSC. Collagen in acids swells with alteration of fibril lengths and thicknesses, while the triple chain units remain intact²⁷. With FA or TFA treatment, it is less probable that under acid treatment collagen converts totally to gelatin since our starting collagen consists of rigid fiber units that can slow the denaturation process through the resistance force of these fibers. However, the treatment by TFA, more specifically after a 5 h exposure, probably induces more dissociation of collagen fibrils than with FA, as demonstrated with denaturing agents and by our transmission electron microscopic observation. Since increasing potential of denaturation occurred after long exposure to chemical agents, the 1 h exposed specimens have been investigated towards cell culture and in vivo biocompatibility.

Effects of Chemical Treatments on Nucleic Acids in Collagen

Analysis of single-strand RNA fragment and double- stranded DNA fragment mobility distribution on agarose gels is a useful method for determining the

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frequency of strand breaks which is correlated with the degree of nucleic acid degradation (reviewed in Drouin et al.,²⁹). Neutral agarose gel can visualized as little as 2 ng in a 0.5-cm-wide band³⁰. The

5 sensitivity is 5- to 10- fold lower for single-stranded DNA and RNA than for double- stranded DNA. This means that about 20 ng of single- stranded nucleic acids are needed to be easily detected. The collagen obtained from bovine hide does contain some

10 nucleic acids (Figure 7, lanes in C). These nucleic acids are likely to be mainly RNA with an average fragment length inferior to 100 nucleotides. The upper part of the smear is probably aggregated ribosomal RNA and tRNA. DNA likely represents a small part of the

15 nucleic acids present in the bovine hide extracts. The presence of minidose of nucleic acids could be due to (i) bacteria as demonstrated by microbiological analysis (environmental bacillus and mycobacterium: "data not shown"); (ii) viruses (non-demonstrated),

20 and/or (iii) residues of cells remaining after hair removal from bovine skin at the tannery, and/or after

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purification by acetic acid dispersion and salt precipitation. No cell nucleus was found to be present in observations of histological sections of freeze-dried purified collagen and virgin collagen sponges using specific DNA dye ("data not shown").

On the other hand, TFA hydrolyzed any nucleic acids to very small fragments (less than 10 nucleotides); even the added DNA and RNA were totally degraded (lanes A3 and B3, Figure 6). FA also hydrolyzed any nucleic acids contained in the collagen sponges to very small fragments which were not recovered, whereas the added RNA and DNA were degraded to an average fragment length of less than 40 nucleotides. The other chemical treatments did not seem to induce any significant amount of strand breaks (lanes A4, B4 and C4, Figure 6). In all likelihood, the very acidic conditions of the FA (pH:1) and TFA (pH:1) treatments caused extensive DNA denaturation, depurination of the nucleic acids, and hydrolysis of the phosphodiester bonds of both RNA and DNA. Conversely, treatment of collagen by 1N NaOH, as

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recommended by most company producing collagen, does not break down DNA or RNA as recently demonstrated by neutral gel agarose (data not shown).

Every chemical treatment tested in this work
5 involves either a strong (pH:1) or a mild (pH:4.5-5) acidic environment, and treatments were performed at room temperature for at least 1 h. Under the strong acidic conditions, there are denaturation of the DNA, an extensive depurination of both DNA and RNA, and
10 hydrolysis of the phosphodiester bonds of both polydeoxyribonucleotides and polyribonucleotides³¹. The purine residues are readily removed from DNA by mild acid treatment. In mild acidic conditions, DNA is partially denaturated and partially depurinated; RNA
15 is basically untouched and very few phosphodiester bonds are hydrolyzed in both RNA and DNA. In summary, strong acid treatment of collagen sponges definitively leaves DNA, too depurinated, and RNA and DNA with too many strand breaks to be usable by any DNA or RNA
20 polymerases to be infectious; whereas mild acidic treatment leaves RNA molecules which can be easily

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copied to synthesize DNA while the degree of depurination of the DNA might be so important that its infectivity will be precluded.

Furthermore, treatment by a chemical scrapie
5 inactivator (e.g., FA or TFA) induced the loss of the β sheet-like secondary and tertiary structure of prion that correlates with inactivation of scrapie infectivity¹¹. Based on the results of the present study concerning the degradation of nucleic acids by
10 FA and TFA treatments and those previously reported¹¹, we can conclude that the chemically-treated collagen lacks both scrapie infectivity and viral transmission. In conclusion, such a chemical treatment could constitute a method to produce safe collagen/gelatin
15 materials protected against prions and viruses. FA seems to be the most efficient of the four tested agents because of its activity as a chemical inactivator in degrading nucleic acids, and its use results in a good biocompatible collagen/gelatin
20 material, despite its presence within the collagen molecule. The latter induces only a temporary

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inflammatory response, with minimal inflammation as observed with other biodegradable and non-biodegradable biomaterials.

From the above results, it can be deduced that
5 the two acids which achieved elimination of prion are strong organic acids having a pH of about 1. The two other compounds having a pH of about 5.0 were not efficient. Other strong organic and/or inorganic acids may be equivalent to TFA and FA provided that
10 achieve a solution pH below about 2.0; and provided that they do not degrade collagen to an undesirable extent. The time of reaction may be adjusted in function of the acidic strength of the acid agent.

Dehydrothermal treatment:

15 As mentioned above, a plurality of known sterilizing procedures have been tried for the production of safe collagen products (e.g. NaOH, glutaraldehyde, urea). From the recommended use of NaOH as a treatment of collagen, one can deduce that a
20 heat treatment is to be avoided. We however tried to

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sterilize collagen, using milder conditions than
autoclaving at 134°C. Collagen was dehydrated under
vacuum for 1-3 days at 110°C in an oven. Collagen was
slightly crosslinked and sterile upon treatment,
5 without denaturation. In these conditions, we have
analyzed, by agarose gel, DNA and RNA degradation, and
observed a complete break down of these molecules
(using DNA and RNA added to collagen).

The time of dehydrothermal treatment may vary for 1 to
10 3 days when the temperature is fixed to 110°C, can be
more or less shortened at higher temperatures or
lengthened at lower temperature.

Since autoclaving is not desirable for
maintaining collagen integrity, it is therefore
15 apparent that there is a limit temperature and
pressure value beyond which collagen is destroyed in
an unacceptable proportion, and this is observed
either in wet conditions as occurred in autoclave or
in dry heating under atmospheric humidity. If any
20 water vapour or humidity is not completely removed
(for example using a high vacuum) prior to increasing

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temperature, collagen will begin to denature and then be destroyed sooner than viruses, bacteria or prions.

Thermal treatment may be applied directly to gelatin, and will have as a double advantage to
5 stabilize gelatin by crosslinking and to produce a safe prion-free product. If gelatin is prepared by treating collagen with a strong acid like TFA for a prolonged time (more than about 5 days), heat treatment would provide a double safe product (TFA and
10 heat are two process steps eliminating prion) and will also stabilize gelatin (which is an altered collagen). Crosslinked gelatin could be used to implement enteral resistance of a gelatin capsule for drug delivery, for example.

15 Properties of collagen sponges treated with TFA as drug delivery systems:

(i) The treatment of collagen with TFA (1 hr exposure) induced high water adsorption and absorption (see Figure 7) while FA treatment appeared to impair
20 water sorption. This has been also observed with the absorption of peptides such as growth factors. Our

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investigation showed that radiolabeled growth factor is uniformly distributed within the collagen porous structure treated with TFA while after FA treatment the distribution of radiolabeled growth factor
5 remained around the sponge as determined by autoradiography. TFA property is very interesting to achieve the design of drug absorption onto a collagen materials such as that currently described.

(ii) A stable porous structure of collagen
10 sponge, free of prions and viruses can used as wound dressing or drug delivery system. Collagen materials which have been stabilized by polyethylene glycol (PEG) as described in the patent publication CA 2,164,262 (PEG-collagen) can be treated by FA or
15 TFA. However, the treatment with FA or TFA should be performed after PEG grafting in order to preserve the porous structure. These composite products have been investigated towards their biocompatibility. They offer similar behaviour than that described for
20 untreated PEG-collagen. Results in cell culture show no cytotoxicity of the products (cell growth was

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similar to that of the control), and animal studies (mice) have shown slight inflammatory reaction with cell infiltration. The porous structure remained stable for 180 days in mice, except for PEG-collagen
5 treated by TFA. The latter lasted for 90 days of implantation, biodegradation occurred then. This variety of stability can be beneficial to offer various products with a range of biodegradation rates. A PEG-collagen treated with TFA could be further
10 submitted to severe dehydrothermal treatment, which promotes crosslinking and increases stability. We have verified whether PEG-grafted to collagen impairs DNA and RNA destruction by FA or TFA treatment. Gel agarose showed clearly the breakdown of nucleic acids
15 as reported previously on collagen sponges.

(iii) When FA and TFA is introduced before the PEG treatment, collagen sponge failed to remain porous. However, resulting collagen products allowed cell infiltration, with some delay during the wound
20 healing process. This interesting property can be

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used to stabilize capsules made of gelatin (such as induced by TFA) as mentioned above.

(iv) The composite PEG-collagen can be useful as growth factor delivery system, because it can maintain
5 higher concentration of growth factor, compared to collagen alone. The treatment of this composite PEG-collagen by FA or TFA preserved *in vivo* this property (see Figure 8). In addition, by autoradiography, the growth factor is well distributed within the porous
10 structure.

Transparent products and implants

Transparent or clear collagen is obtained by prolonged exposure to TFA which can vary from 6 to 12 hours, depending on the collagen batch. Thus, treated
15 collagen sponges behave as hydrogel-like materials with a transparency property. Treated collagen film (air-dried dispersion) is more fragile than treated collagen sponges (or hydrogels).

Transparent collagen materials can be produced in
20 various thicknesses ranging from 10 to 500 μm . The concentration of collagen dispersion is also an

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important parameter in getting transparency. Thus, a 0.5 to 0.75% (weight of collagen to volume of water) appeared transparent. At 1% collagen dispersion, transparency was never reached.

5 On the other hand, the addition of hyaluronic acid (HA), a glycosaminoglycan, enhances the transparency of the collagen (5% (w/w) HA per weight collagen, HA being added to the collagen dispersion). This has been determined by measuring optic density at
10 different wavelength adsorption (see Figure 9). The addition of other glycosaminoglycans and proteoglycans and other percentages of HA can be also beneficial in getting a more transparent material. Furthermore, the addition of hyaluronic acid stimulates cell
15 infiltration into the implant as demonstrated in cell culture.

 Those transparent or clear materials can be used for ocular applications, and more particularly for transparent corneal wound dressings. Collagen shields
20 are used for the same purpose, however, they are produced from bovine, swine, or human, but their

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safety remained an issue. Our product could safely be used.

This invention has been described hereinabove and it will become readily apparent to the skilled reader
5 that modifications can be made thereto without departing from the above teachings. These modifications are under the scope of the invention as defined in the appended claims.

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Table 1. Denaturation temperature for the untreated and chemically treated collagen sponges

Collagen	A	B
	Denaturation temperature ($\pm 3^{\circ}\text{C}$)	
untreated	61	61
FA	41	36
TFA	35	29
TFE	57	58
HFIP	43	39

Collagen sponges where chemically treated with FA, TFA, TFE or HFIP for 1 h (A) and 5 h (B) exposure periods.

Table 2. Qualitative scale of the inflammatory reactions after implantation of chemically-treated collagen sponges.

Days	Formic acid		Trifluoroacetic acid		Trifluoro ethanol		Hexafluoro-2-propanol	
	P	I	P	I	P	I	P	I
7	±	±	++	±	±	±	++	+
15	±	±	++	+	+	+	±	+
30	+	0	+	+	±	0	±	±
90	±	0	±	0	0	0	Not retrieved	

The inflammatory reaction was qualitatively appreciated following a relative scale: ++ for extensive; + for moderate; ± for light; and 0 for nil to sparsely light. Reactions were noted in the periphery (P) and inside (I) of the implants.

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We claim:

1. A process for producing a collagen-comprising product which is essentially free of prion, which comprises the steps of:

- 5 a) obtaining a collagen product in a desired form; and
- b) treating the collagen-comprising product of step a) with an organic acid having a solution pH below about 2, for a period of time of at least
- 10 about one hour;

whereby prion is essentially eliminated while the collagen-comprising product remains substantially undenatured.

2. A process for producing a collagen-derived

15 product which is essentially free of prion, which comprises the steps of:

- a) obtaining a collagen-derived product in a desired form; and
- b) treating the collagen-derived product of
- 20 step a) with an organic acid having a solution pH

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below about 2, for a period of time of at least
about five hours;

whereby prion is essentially eliminated while at least
a part of collagen is converted into gelatin.

5 3. A process as defined in claim 1 or claim 2,
wherein said acid is a substantially pure undiluted
organic acid.

 4. A process according to claim 3 wherein said
organic acid is trifluoroacetic acid or formic acid.

10 5. A process according to claim 4 wherein said
organic acid is substantially pure trifluoroacetic
acid.

 6. A process according to claim 4 wherein said
organic acid is substantially pure formic acid.

15 7. A process according to any one of claims 1
and 3 to 6 wherein said period of time is about one
hour.

 8. A process as defined in any one of claim 2
to 6, which further comprises the step of crosslinking
20 the gelatin which follows step b).

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9. A process according to claim 8, wherein the crosslinking is achieved by an organic aldehyde or dehydrothermal treatment.

5 10. A process according to claim 9, wherein the dehydrothermal treatment comprises heating at about 110°C for about 1 to 3 days under high vacuum.

10 11. A process according to claim 2, wherein the collagen product of step a) is obtained from a solution comprising about 0.5 to about 0.75% (w/v) collagen, and wherein said collagen product obtained at the end of step b) is transparent.

12. A process according to claim 5, wherein said collagen product of step a) is a polyethylene glycol-grafted collagen which is formed as a porous material.

15 13. A process for producing a collagen product which is essentially free of prion which comprises the step of submitting the collagen product at a temperature of about 110°C, for a period of time sufficient to eliminate prion while not substantially
20 denaturing the collagen product.

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14. A process according to claim 13, wherein said period of time is comprised between about 1 day to about 3 days.

5 15. A collagen product which is substantially prion-free.

16. A collagen product made by the process of any one of claims 1 to 14.

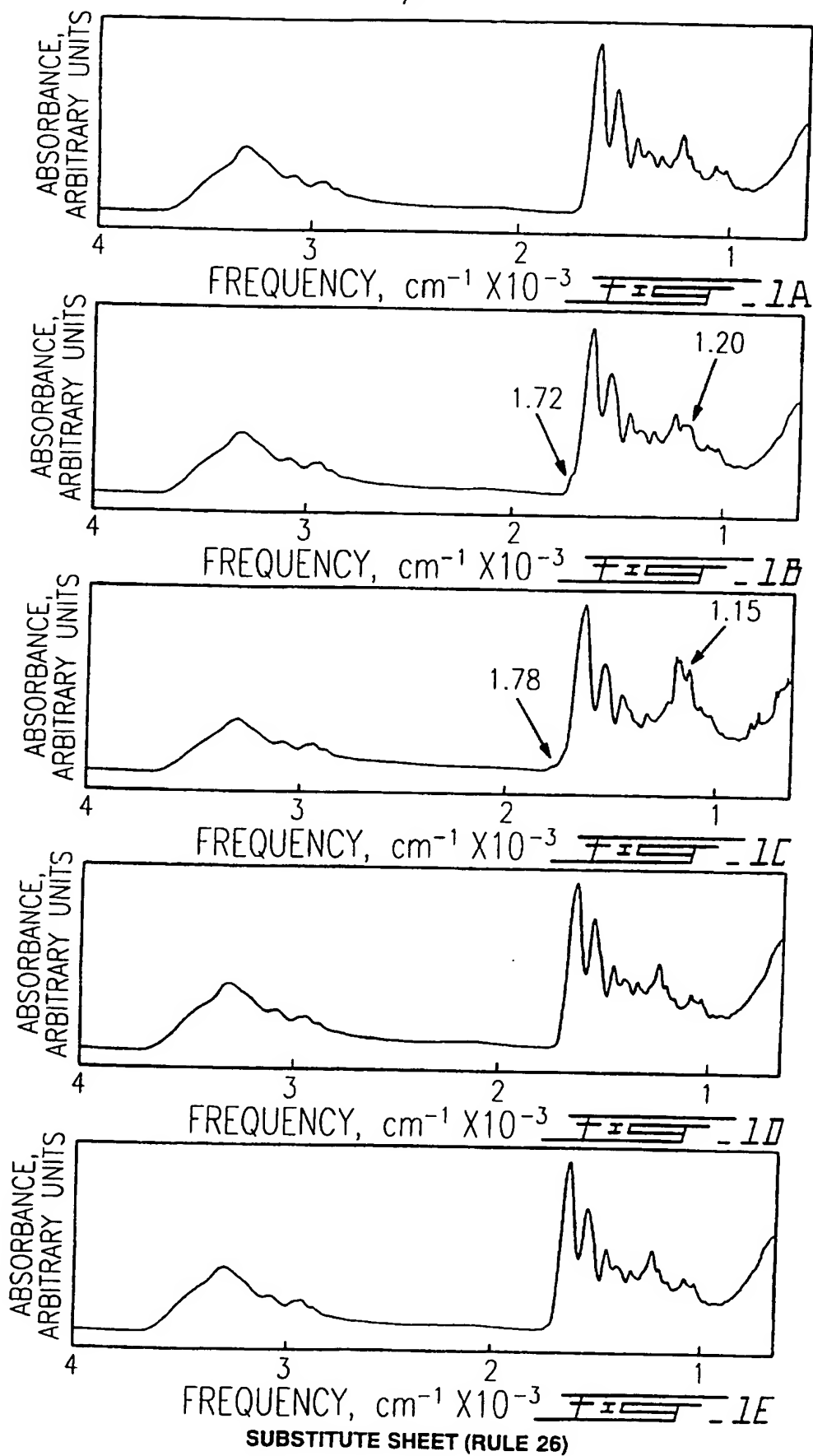
17. An article comprising a collagen product as defined in claim 15 or 16.

10 18. An article as defined in claim 17 which is a wound dressing, an implant or a drug-delivery system.

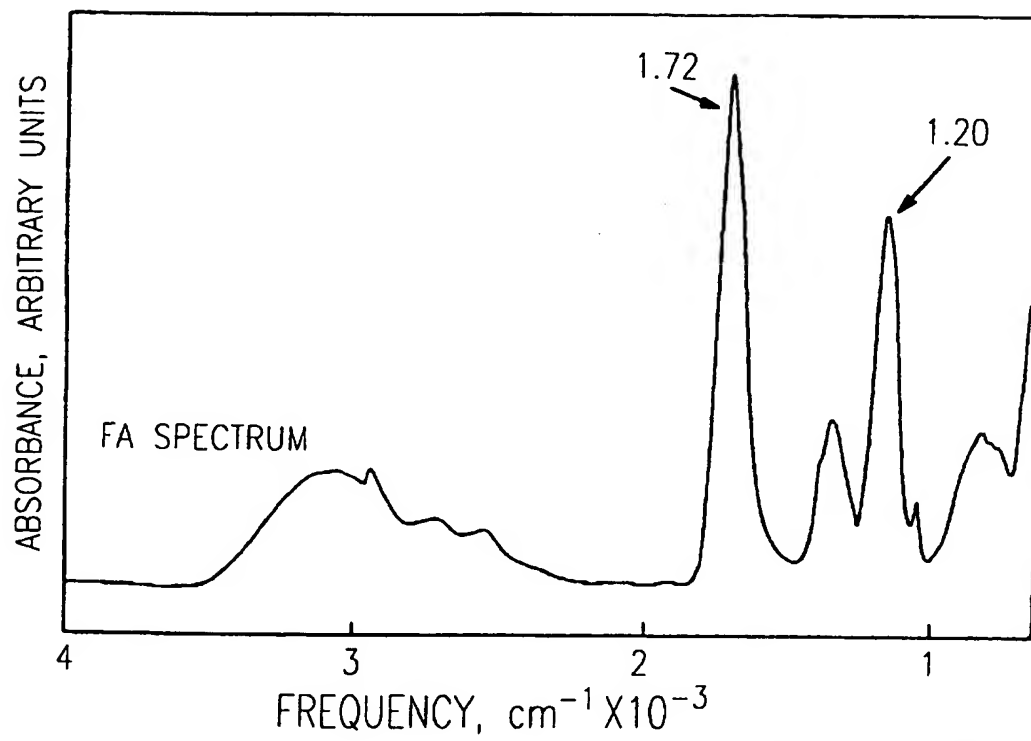
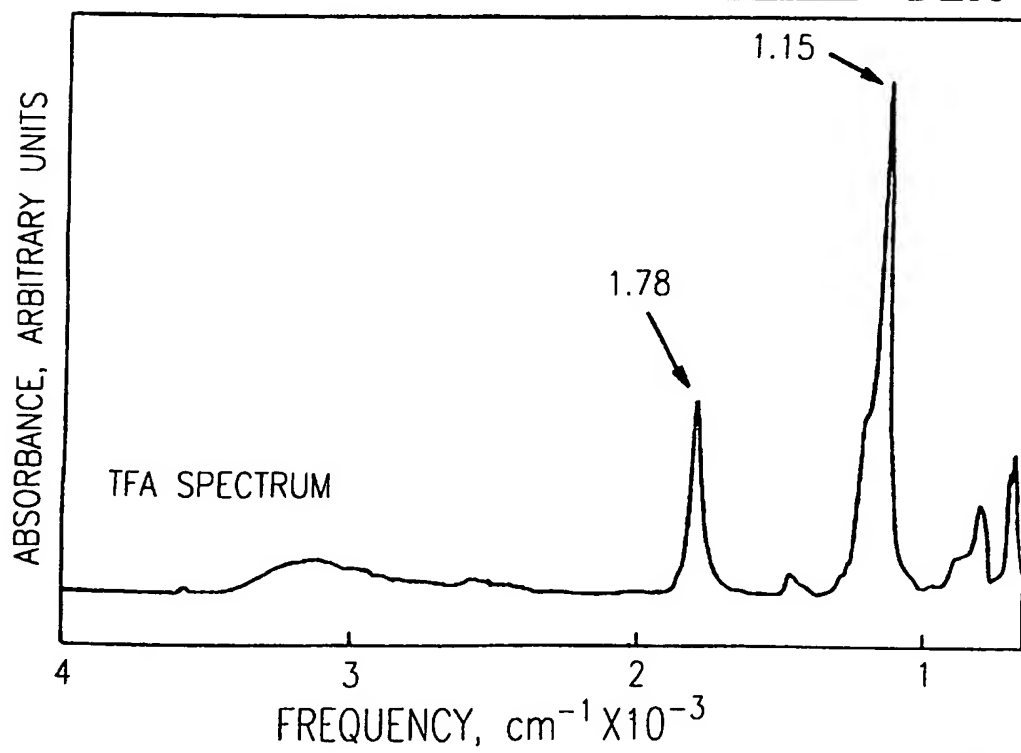
15 19. An article comprising a collagen product made by the process of claim 11; and wherein a glycosaminoglycan or a proteoglycan is added in said solution of collagen of step a).

20. An article according to claim 19, wherein said solution comprises 5% (w/w) hyaluronic acid per weight of collagen.

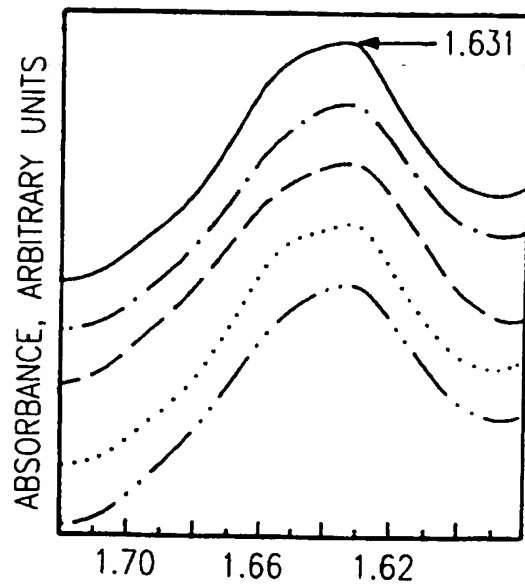
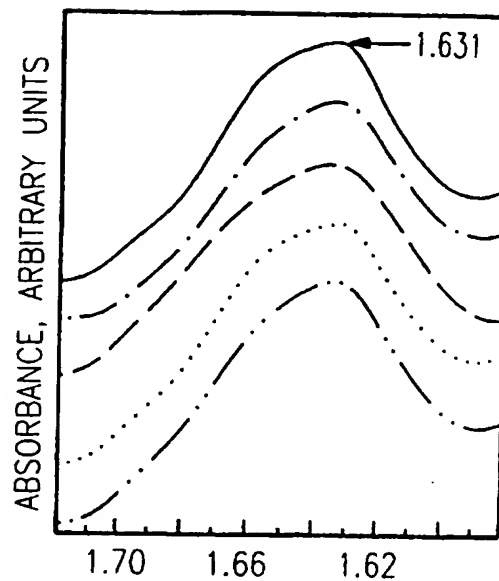
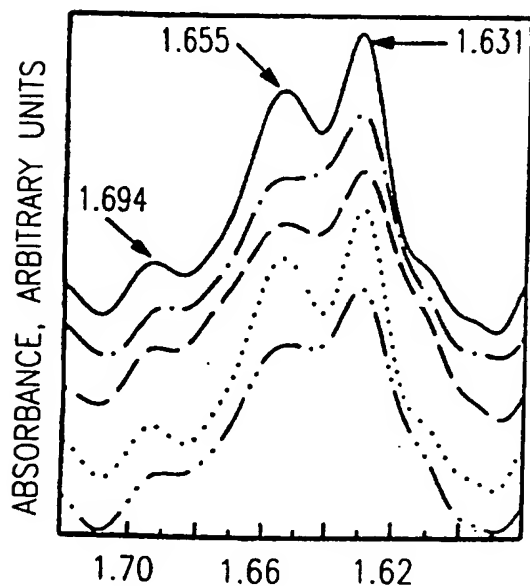
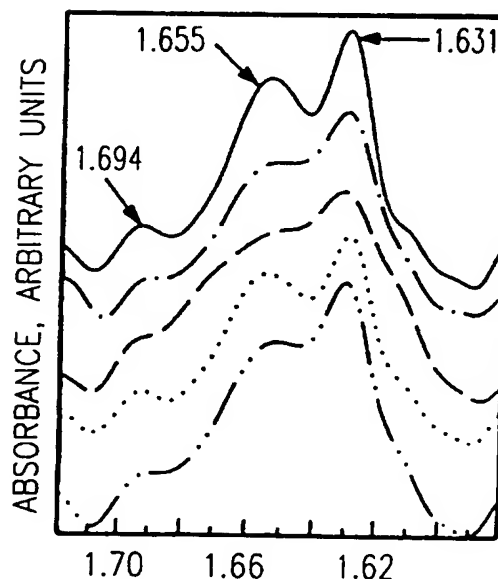
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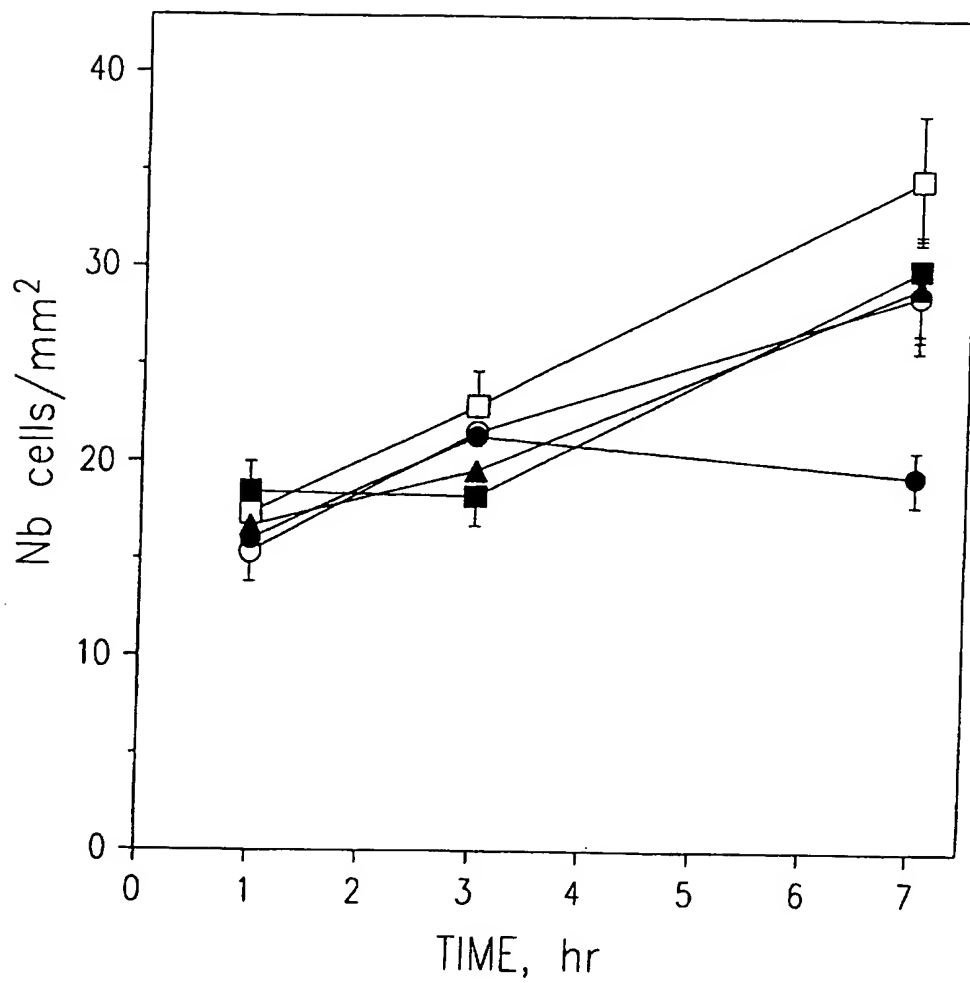
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FIG. 2AFIG. 2B

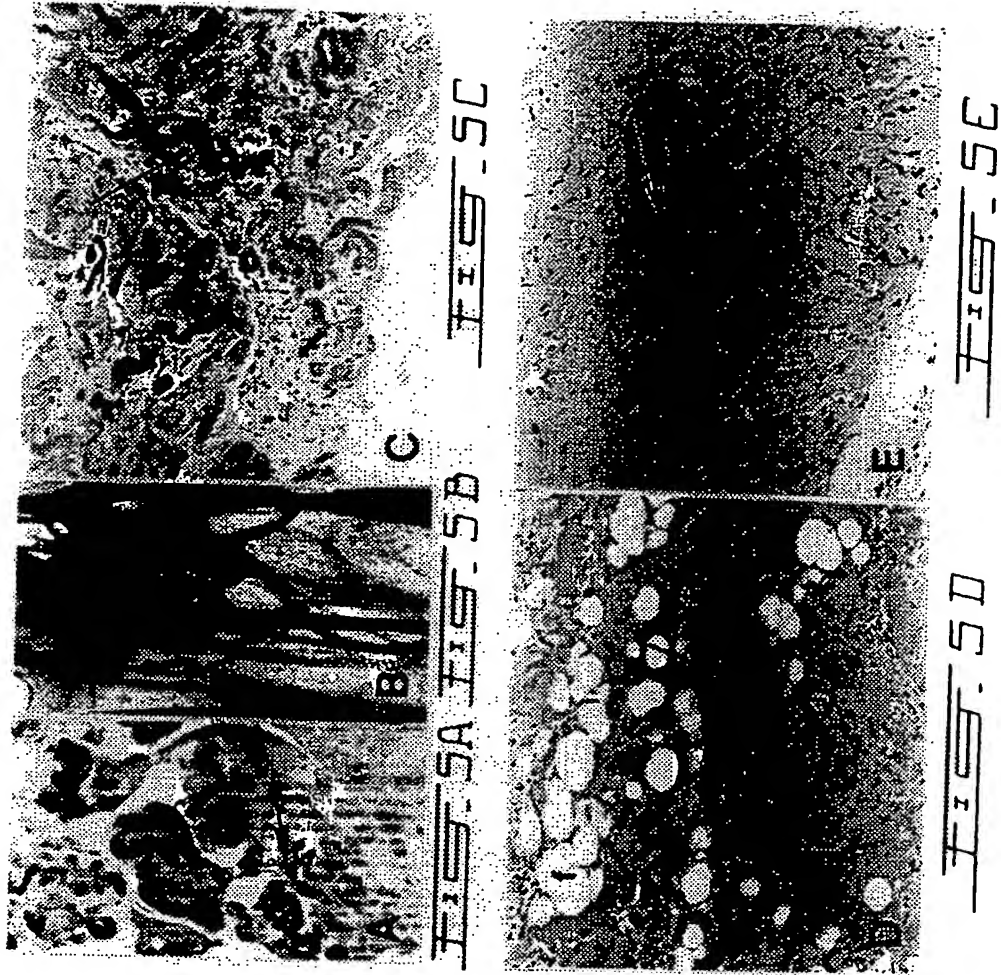
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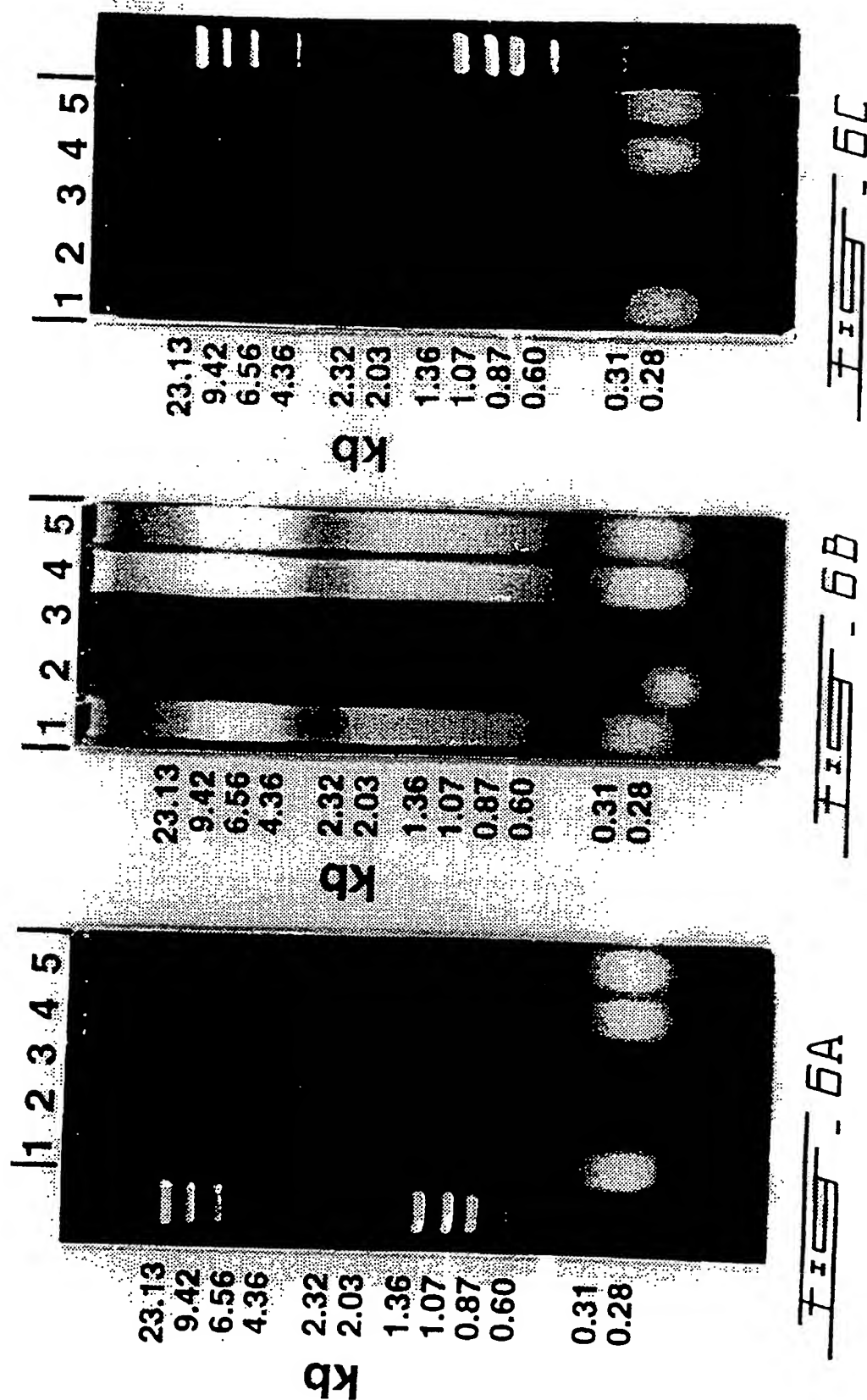
FREQUENCY, $\text{cm}^{-1} \times 10^{-3}$
FIG. 3AFREQUENCY, $\text{cm}^{-1} \times 10^{-3}$
FIG. 3BFREQUENCY, $\text{cm}^{-1} \times 10^{-3}$
FIG. 3CFREQUENCY, $\text{cm}^{-1} \times 10^{-3}$
FIG. 3D

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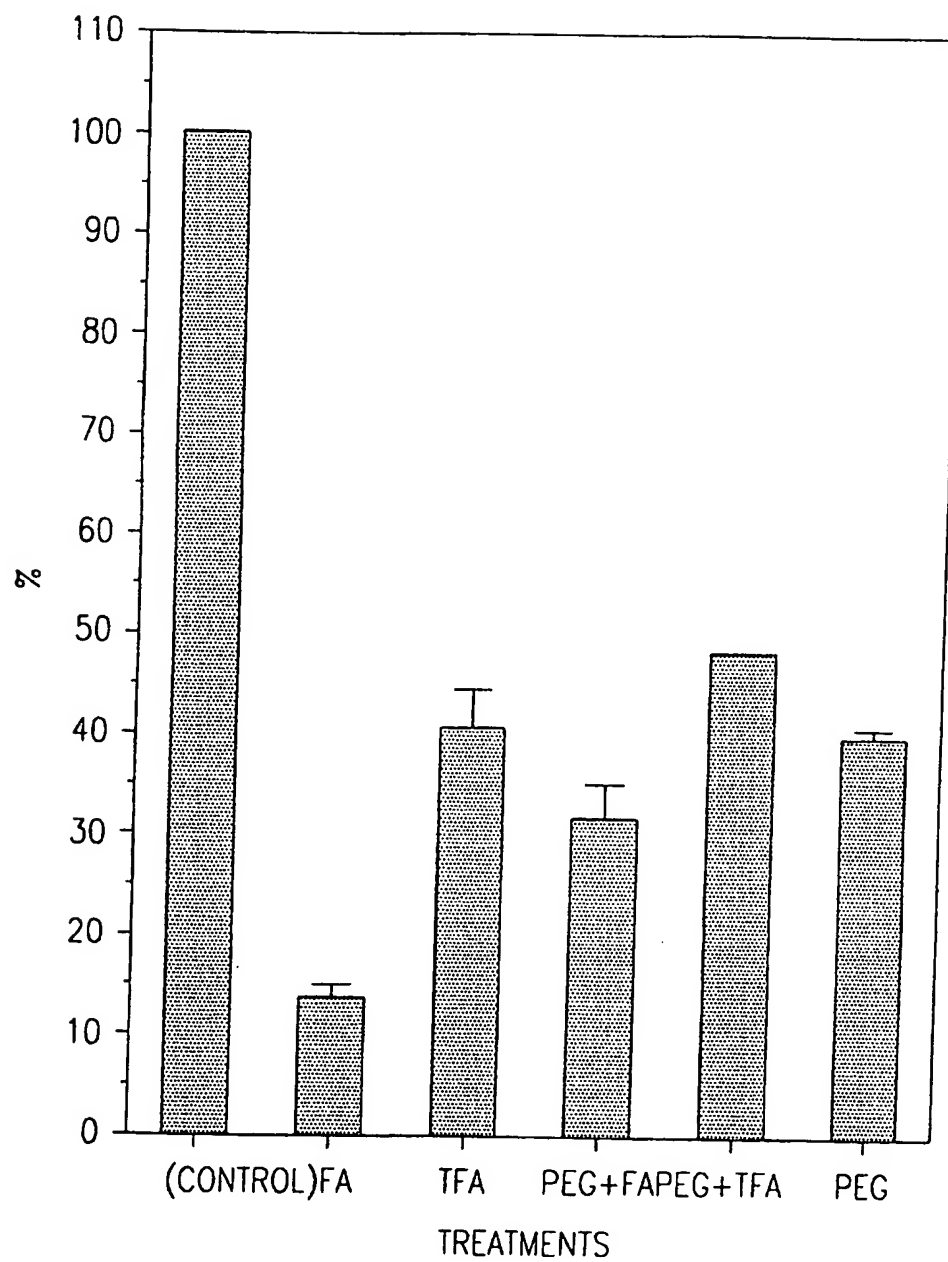
FIG - 4

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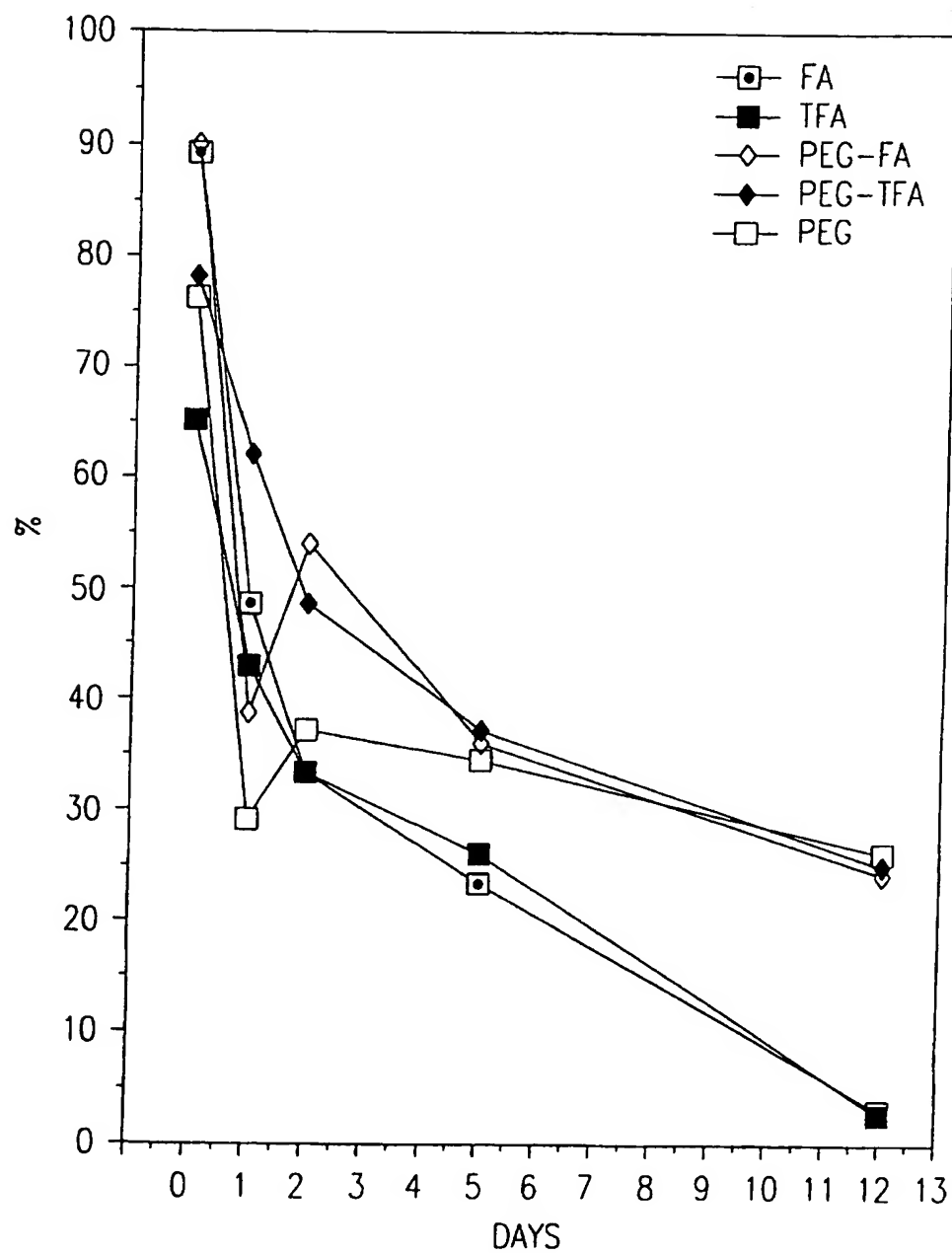




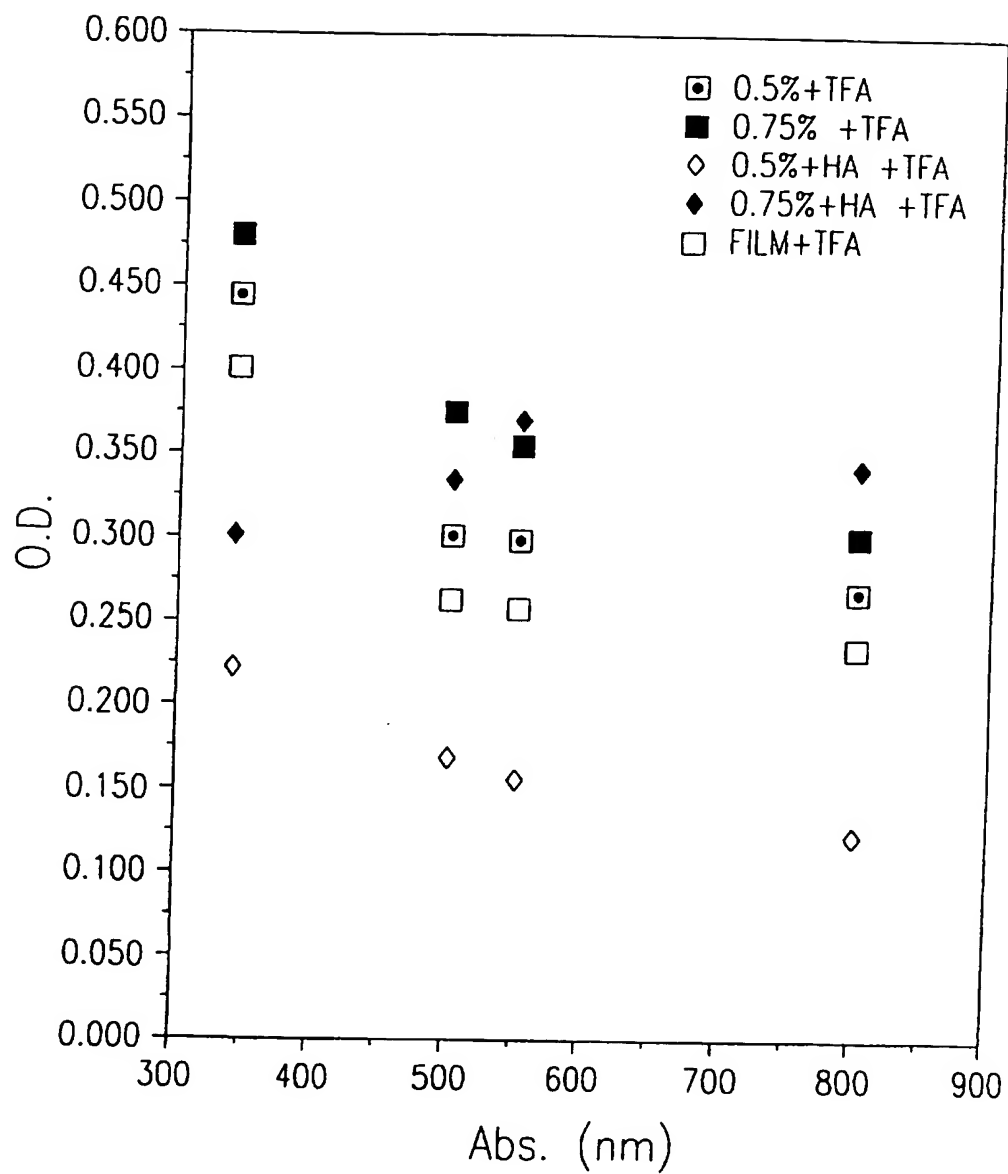
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FIG. 7

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FIG. 8

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FIG. 9

INTERNATIONAL SEARCH REPORT

International Application No
PCT/CA 97/00070

A. CLASSIFICATION OF SUBJECT MATTER
IPC 6 C07K14/78 A61L2/18 A61L27/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
IPC 6 C07K A61L

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	EP 0 667 352 A (IMEDEX) 16 August 1995 see the whole document ---	15-17
A	BIOLOGICAL ABSTRACTS, vol. 98, no. 3, 1994 Philadelphia, PA, US; abstract no. 42820, XP002031282 see abstract & PROTEIN SCIENCE, vol. 2, no. 12, December 1993, pages 2206-2216, J SAFAR ET AL.: "Thermal stability and conformational transition of scrapie amyloid (prion) protein correlate with infectivity" cited in the application ---	1-20 1-20
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☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

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Date of the actual completion of the international search

21 May 1997

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INTERNATIONAL SEARCH REPORT

International Application No

PCT/CA 97/00070

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	File Medline, abstract 91355989, 1991 XP002031281 & MICROBIOLOGY AND IMMUNOLOGY, vol. 35, no. 2, 1991, pages 163-166, J TATEISHI ET AL.: "Practical methods for chemical inactivation of Creutzfeldt-Jacob disease pathogens" ---	1-20
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